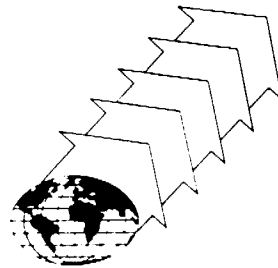


Technical Bulletin



TOMORROW'S
MANUFACTURING
LEADERSHIP
TODAY

Bulletin Number: DGM-001 Revision Number: R-01

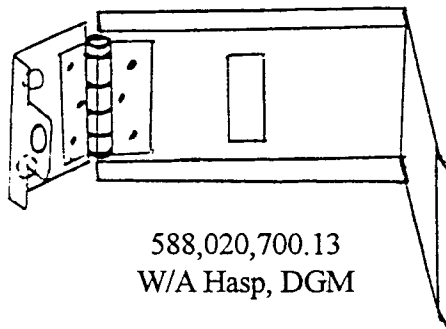
Release Date: Aug. 19, 1994 Revision Date: June 2, 1995

SUBJECT: DGM DOOR HASP

MODELS AFFECTED: All DGM's.

REASON: To provide a way to secure the glass door to the cabinet.

<u>ORDER:</u>	1 - 588,021,800.04	DGM Hasp Kit
Kit Contents:	1 - 588,020,700.13	W/A Hasp, DGM
	2 - 901,100,440.01	Drive Rivets, 1/4"



INDEX:

- | | | |
|----|---|-------------|
| A) | Installation for DGM's serialized 0001-7007 and higher, except production runs 7009, 7011, and 7012. | Pages 2 & 3 |
| B) | Installation for DGM's serialized 0001-7000 to 0001-7007, including production runs 7009, 7011, and 7012. | Pages 2 & 3 |

TB DGM-001
Page 1 of 3

**DGM's Serialized 0001-7007 & Higher
(Excluding Production Runs 7009, 7011, & 7012)**

To install:

1. Unplug the DGM.
2. Put the w/a hasp in the closed position.
3. Position the hasp on the DGM so the flange that secures the door is between the shafts of the door handle and secures the front of the door. See figure 1, page 3.
4. Remove the hasp, remove the paper backing from the two face tape that is installed on the hasp.
5. Close the hasp and position it so the flange that secures the door is between the shafts of the door handle and secures the front of the door. See figure 1, page 3.
6. Press the hasp firmly against the side of the cabinet to ensure the tape holds the hasp to the cabinet.
7. Open the hasp. See figure 2, page 3.
8. Using the hasp as a template, drill the two holes with a "F" (.257 to .261) size drill bit.
9. Secure the hasp to the cabinet with the two ¼" drive rivets.

**DGM's Serialized 0001-7000 to 0001-7007
(Includes Production Runs 7009, 7011, 7012)**

To install:

1. Not recommended on cabinets with the door hinged on the right side.
2. On doors hinged on the left side, follow instructions for DGM's serialized 0001-7007 and higher.

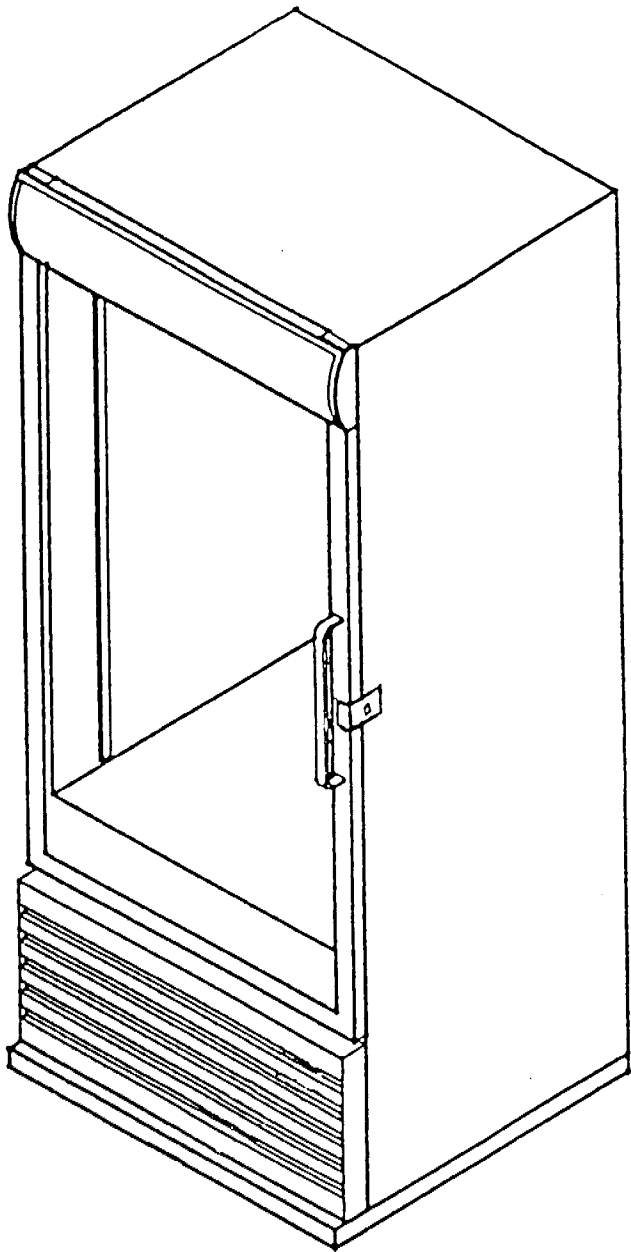


Figure 1

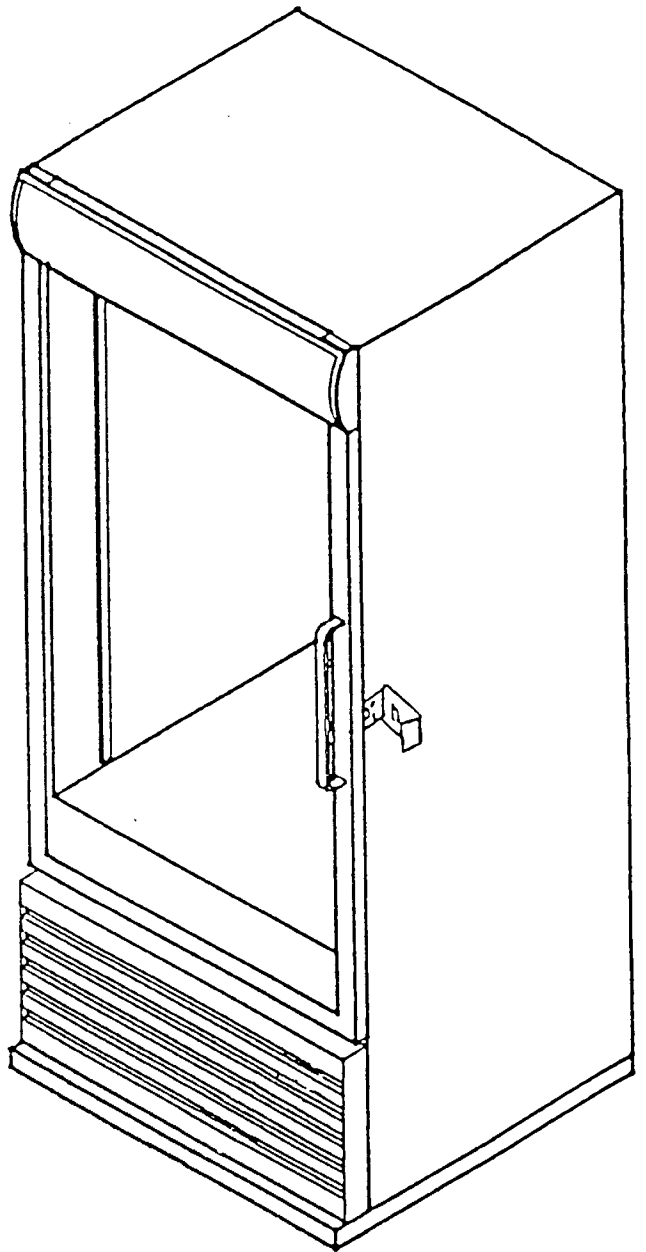


Figure 2